



WIAP[®]

MEMV[®]



International staff training in machine construction

Maintenance of a machine tool

Please read the instruction manual carefully. It will familiarize you with all important control elements for the smooth running of the machine is known. The purpose is only satisfied if the contents of the instructions, known to the machine operators and the department heads. It is very important to make before starting up the machine with the controls and the operation of the same, familiar. Especially the lubrication and maintenance must be given great care. In the production of the machine is taken to high accuracy; they are controlled by genauesten measuring equipment. But this accuracy can be maintained only under the following conditions:

- 1. Cleaning of the machine from dust and contaminants. Before the start of each shift.**
- 2. Regular and proper lubrication of the engine to the prescribed positions with prescribed lubricant places.**
- 3. Steel and cast iron chips must be carefully removed during work. They must not accumulate on the guides themselves, otherwise they get under the sliding surfaces and Rillen there and cause excessive Abnützungen**
- 4. Tools not put on the guide surfaces of the machine. Never occur guides with the shoes. Do not touch with welding finger.**
- 5. The machine Never clean with compressed air as it blows the Späneteilchen between the moving parts of the machine, causing the mild transition difficult, the accuracy of the machine at risk and operational life thereof is reduced**
- 6. The exact adherence to the instructions contained in this manual, especially the speed circuit, to dedicate the greatest attention.**
- 7. The daily inspection, cleaning and lubrication of the machine should be imposed on the operator as a basic duty.**

8. Careful cleaning up and maintenance of the machine after every shift, especially before holidays and weekends.

If you follow all the instructions above, you will definitely be satisfied with the accuracy, reliability and performance of the machine.

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Created: sw-jw-iw-hp Widmer
WIAP AG Lts SA
Industriestrasse 48L
CH-4657 Dulliken

Phone: ++ 41 62 752 42 60

Fax: ++ 41 62 752 48 61

wiap@widmers.info www.wiap.ch

International Training WIAP

www.wiapwidmers.info

Title: How are machine tools are handled by the operator. A concept of WIAP,

Description: Machine tools to be almost as well treated by the operator as the mother. With dignity respect and great care. A concept of WIAP. The WIAP MEMV maintenance concept. Care the machine well. Always clean even under the covers.

keyword: Machine tools are to be treated well by the operator. With dignity, respect and great care. A concept of WIAP. The WIAP MEMV maintenance concept.