



WIAP®

MEMV®



International staff training in mechanical engineering

Introduction: For decades, WIAP AG trains professionals who are new and / or partially for a long time in the respective operation. This personnel is often well in practice, but sometimes it lacks the basis of theories. There is a special training program which is designed to train alternatively during production. The WIAP MEMV system. A cost-conscious project, which increases the quality of skilled workers.

Description: crop contamination / conversion "Fuji" Lathe

PICTURE REPORT A21



Figure 1: Futterflanschverletzung.

Again, you can tell that the staff must be well trained for the clamping of the chuck. Dirt and jammed chips can cause such damage. That's really bad.



Figure 2: spanning hundreds of impressions from the dirt at the food. Only with a whetstone can correct these damaged surfaces again. That is, eliminate the increases so that the concentricity of the chuck is good again. But that stretched across the dirt that is not good!

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You see the big, shiny areas around the impression. The Aufstauchungen are of the material. Without sharpening stone can not be used here.



Figure 3: Here the food is broken down and cleaned. Some must be cleaned with the sharpening stone, so it goes again.



Figure 4: Here the cleaned clamping jaws. It takes about 4 hours of work to make everything clean.

End image Report "HP. Widmer "

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