DE=			EN=		PT		VN	
Test XY06			test XY06		teste XY06		Kiểm tra XY06	
1		2 500 mm		Pos 1 and pos 2		4 Angle calculation		5 Angle calculation
1 bag clothes		700 mm	clothes box is			a= 220		a= 300
is 50 lb	(50 pound)	350 mm		the specific weigth of weigth	of clothes is:	c=300 b=?		b= 400 c=?
kg =		Liter is = (dm/3)		of 1 m/3 clothes is?		dechale 4.7 at0		du hala 1 7 40
doc help= 1_6_a2 6		7		8	1	doc help = 1_7_c10		doc help = 1_7_c10
5 m/2 turn steel about no	ormal steel	You design 1 lathe m Design of 200 m / mi 5 m/2 diameter 200 which kW machine m kW= Gear factor =	n 0 mm turn	efficiency diesel motor =	1 %	Friction steel to steel dry about middle from	min to max. %	Friction Steel Ptfe= doc help = 1_7_c10
11		12		13		14		15
Piston Diameter 400 mm 50 bar N=	n	1 pce 5000 kg steel to steel move sidewards how much N?		1 pce 10000 kg steel to ptfe move sidewards how much N?		4 Bolt with M16 8.8 = 78300 N N=		side friction from pos 14 steel to steel dry N=
Angle calculation a= 220 Alpha = 40°		17 You design 1 lathe m torq calculation / 5 mm/2 diameter 3	Carbide	18 which kW you need Calculate with 200 r		19 which ampere is it?	Pos. 17	which diameter spindle motor cable you need for Pos. 17?
mm/2= doc help = 1_7_c15		N = Gear factor =	Spindle motor	kw=		Amp=		mm/2=
Start Time :		Student Name			Datum:		Doc Name	Test XY06
Finish Time:		Student Nr.			Teacher Name:		Doc Nr	<u>Wi 8 f 45 e6</u>
Total Time:		Sign.			Sign.		Design	hpw, wiap kfkok education